

# Twin Kut 22-SXP

## NEAT CUTTING OIL

### TWIN KUT 22-SXP

Twin Kut 22-SXP is a non-chlorinated and sulfurized straight oil coolant that is engineered for general-purpose metalworking operations like tapping, turning, drilling, cutting, gear hobbing, and broaching on difficult-to-work-with ferrous and nonferrous alloys. It is non-staining to sensitive alloys.

Twin Kut 22-SXP is formulated with premium base oil, specially selected extreme pressure additives, and robust fatty compounds, working together to provide optimum anti-wear and anti-wear characteristics; efficient operational heat dissipation; superior surface finishes; and extended tool life.

### OPERATIONAL DATA

All Operations	Use as Received
Viscosity, SUS, 100°F	115
Flash Point, C.O.C.	340°F, Minimum

### TYPICAL PHYSICAL PROPERTIES

Appearance	Orange Liquid
Odor	Characteristic
Specific Gravity, 60°F	0.86
Bulk Density	7.17 lbs./gal.
Solubility in Water	Insoluble

### FEATURES AND BENEFITS

- Straight Oil Metal-Cutting Fluid
- General-Purpose Machining
- Non-Chlorinated Formulation
- Mildly Sulfurized (Inactive) EP Additive
- Non-Staining to Sensitive & Copper Alloys
- Low-Mist; Safer & Cleaner Workspaces
- Ideal for Difficult-to-Machine Metals
- Highly Effective Heat Dissipation
- Helps to Maximize Life of Tooling
- Promotes Fine Surface Finishes

The information contained on this data sheet is believed to be reliable. Since the conditions of application and use of our products are beyond our control, no warranty is expressed or implied regarding accuracy of the information, the results obtained from the use of the product, or that such use will not infringe on any patent. This information is furnished with the express condition that you will conduct your own tests to determine the suitability of the product for your particular use.



Twin Specialties Corporation  
11730 Walton Road, Suite 207  
Blue Bell, PA 19422  
O: (610) 834-7900  
F: (610) 834-7903  
sales@gemini-twin.com  
twin oils.com